## Technical datasheet **UNDERPADDING** Flat Sponge Rubber Black Pearl 5mm





**Description** 

: Black Pearl is a carpet underlay produced from flat sponge rubber. The heavy sponge rubber creates a stable and durable base for every carpet. Black Pearl delivers a maximum contribution to the experience of luxury and comfort of the carpet. Black Pearl is suitable for domestic and H.D. contract applications

- Stable base for installation and easy to process
- Smoothening small unevennesses in the subfloor
- Extends the lifetime and original appearance of the carpet
- Especially suitable for floorheating

Installation method : Double Stick method. Install Black Pearl with the spongerubber side in a non-slip

adhesive and glue the carpet on top of the crepe paper topside. Black Pearl is also

suitable for the stretching method.

**Thickness** :  $5 \text{ mm} / \pm 0.5 \text{ mm} - \text{Maximum tolerance } 10\%$ 

**Dimensions** :  $7,3 \text{ m} \times 1,37 \text{ m} = \pm 10 \text{ m}^2$ 

:  $2700 \text{ gram/m}^2 / \pm 270 \text{ gr/m}^2 (27 \text{ kg/roll}) - Maximum tolerance 10%$ Weight

:  $540 \text{ kg/m}^3 / \pm 54 \text{ kg}$  - Maximum tolerance 10% **Density** 

**Material** : Top layer : Stitch bonded perforated crepe paper

Bottom layer : Flat Sponge Rubber

**Packing** : Printed LDPE-foil (no core) with insert-sheet with installation instructions

**Technical information** 

Testing methods	Min.requirement (acc. EN 14499 (2004)	Results
Dimensional stability		
Traction		
Breaking strength -length /width	≥ 40 N	Length: 280 N / Width: 160 N
Extension		
Extension under force length / width	≤ 10%	Length: 0,8 % / Width: 0,5 %
(Test method: ISO 13934-1)		
Comfort aspect		
Short static loading		
Retention of work of compression after 2 hrs of static loading	≥ 80%	96,31 %, excellent result
Loss in thickness after 2 hrs static loading and 60 min recovery	≤ 20%	4,13 %, excellent result
(Test method: ISO 3415)		
Prolonged static loading Loss in thickness after 24 hrs static loading and 24 hrs recovery	< 15%	1,98 % excellent result
(Test method: ISO 3416)	≤ 1370	1,96 % excellent result
Castor chair test		
Mechanical damage when using chastor wheel chairs after 25.000 rotations	None.	For double stick installation only
(Test method: EN 985)	Hone	Tor double stick installation only
Thermal resistance	·	
Thermal resistance for floorheating (R-value)	None	0,055m2.K/W or 0,55 togs
(Test method: ISO8302)		, , , , , , , , , , , , , , , , , , , ,
Impact sound reduction		
Measured value of impact sound reduction (Delta Lw)	None	26 dB ΔLw
(Test method: ISO 140-8:1998 & ISO 717-2: 1997)		
Fire retardency		
Euroclas Radial Panel in reference with EURO-classification	Report nr. T09.25507.04	Euroclass Bf-S1*I
* Tested in combination with an 80/20 Axminster carpet		
(Test method: EN ISO 9239-1:2002)		
ASTM Radial Panel test	Report nr. 106005	Class I
(Test method: ASTM E 648-06)		

## Installation instruction:

- Let the carpet as well as the underpadding acclimatise for 24 hrs in its original packing in the room to be installed. The best temperature for installation is 15-20°C and a humidity of 50-70%
- Make sure that the underfloor is absolutely dry and free of grit and dust
- To cut the underpadding we recommend to use a trapezium blade Underpadding can not prevent the natural shrinkage of carpet. For that reason we strongly advise always to use the double stick method (gluing both the underpadding as well as the carpet) in case of shrink-sensible carpet qualities. Always follow the installation instructions of the carpet manufacturer.

In case the installation has not been done in accordance with the installation instructions, Estillon can not be held responsible for any damage or claim as a result of an incorrect installation. In case of doubt always consult your supplier.























© Estillon 2012